

## HARDWARE REQUIRED

S1 #

S2 ( )

S3 ()

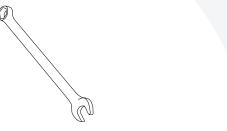
\$4\* \( \)



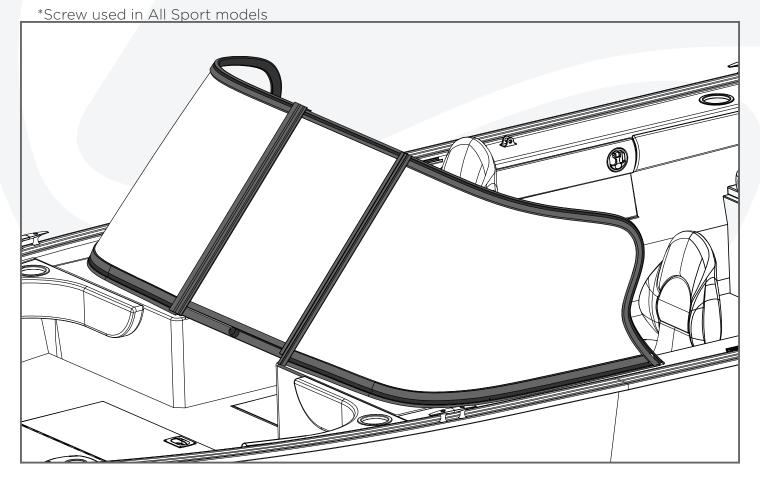
## **TOOLS REQUIRED**







Safety Glasses 9mm Wrench





Arrange all parts and hardware to begin installing the Windshield.



### STEP 2

Referencing the manufacturers instructions, mark the installation location of the Port and Starboard Windshield onto the Gunnel.

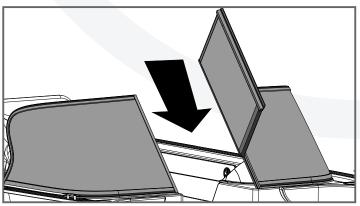


### STEP 3

Mount and align the Windows based on the previously marked measurements.

# NOTE

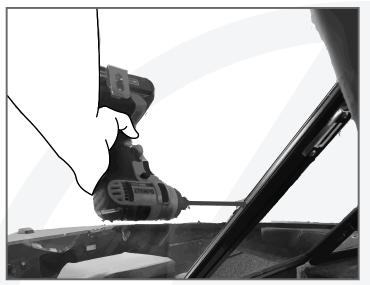
All Sport and Troller models require a rubber gasket installed along the bottom of the windshield. Ensure the gasket is installed so the mounting screws pass through the center of the gasket.



### STEP 4

With the black clip inserted into the center of the Swing Door, slide the Swing Door into the Windshield Frame.





Using the supplied hardware, install the Door into the Window Frame.

# ATTENTION

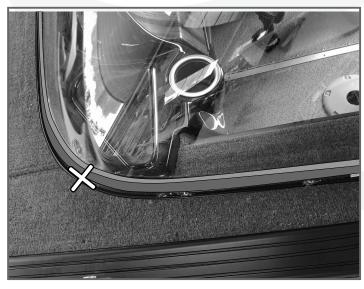
Ensure the top corner of the Door is flush with the Starboard Windshield with roughly 1/2" gap at the bottom corner of the door.

Ensure the Windshield is not touching the Console and centered with the Console.



## STEP 6

Drill a pilot hole into the first Starboard/Port Windshield mounting hole and secure with the supplied screw (S1).



## STEP 7

Drill a pilot hole into the corner Starboard/ Port Windshield mounting hole and secure with the supplied screw (S2).

# NOTE

Ensure the Door seam is flush to the Starboard Windshield with the same gap distance from top to bottom.





Drill a pilot hole into the rear Starboard Windshield mounting hole and secure with the supplied screw (S2).

Repeat to Port Windshield

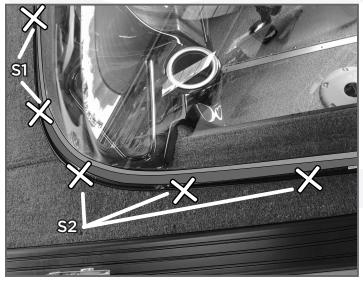
## NOTE

Referencing the marks from Step 2, ensure the Windshield is equal on both sides of the Gunnel and proper distance from the Stern.



### ATTENTION

If the gap is not equal, adjust the Windshield as required to ensure the Door is flush on both the left and right side of the Port and Starboard Windshields, and vertically along the Starboard Windshield.



### STEP 9

Drill a pilot hole into the remaining front and side mounting holes and install the supplied hardware to the front (S1) and the sides (S2)

Repeat to Port Windshield

Install nuts (N1) to the front Windshield Screws (S1)

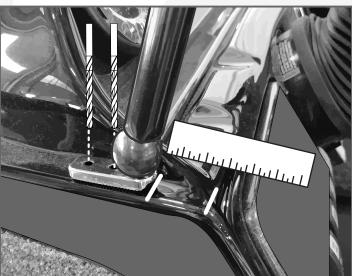




Using the supplied hardware, install the Windshield Support Bar into the Windshield.

# NOTE

Adjust the Support Bar location until the lower support bracket contacts the Console.



### STEP 11

Drill 2 pilot holes (angled towards the inside console) approximately 2" deep through the lower Windshield Support Bracket and into the console.

### ATTENTION

Ensure the Support Bar sits back at least 1" from the front of the console.

## NOTE

Ensure the pilot holes catch the metal frame beneath the Console.

### STEP 12

Install the Windshield Support Bracket into the Console using the supplied screws (S3).



# ATTENTION

Ensure the Screws are secured into the Console, do not over tighten. If the screws continue spinning, re-drill the pilot holes and re-install the screws.





Adjust the Window Support Arm using the sliding bracket on the Window to ensure the center window gap is consistent from top to bottom.

Secure in place.