



# MOTORS 25HP+

Install Guide for Motors 25HP+  
WB.M25+.02

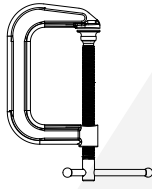
## ATTENTION

Confirm with the Mercury Marine Installation manual supplied with the motor, the correct lifting device required prior to hoisting the motor. Ensure proper mounting template is used based on Boat Model.

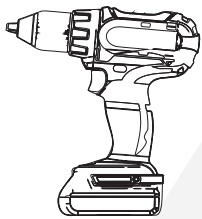
## TOOLS REQUIRED



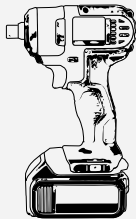
Safety Glasses



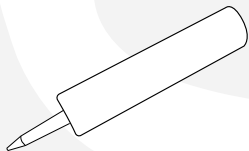
C-Clamp



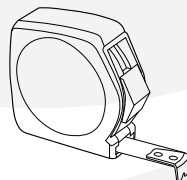
Drill



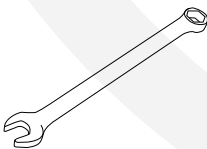
Impact Wrench



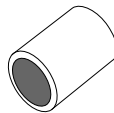
Silicone



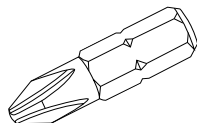
Tape Measure



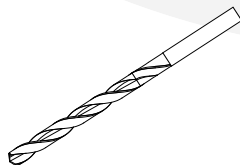
7/16" Wrench  
9/16" Wrench



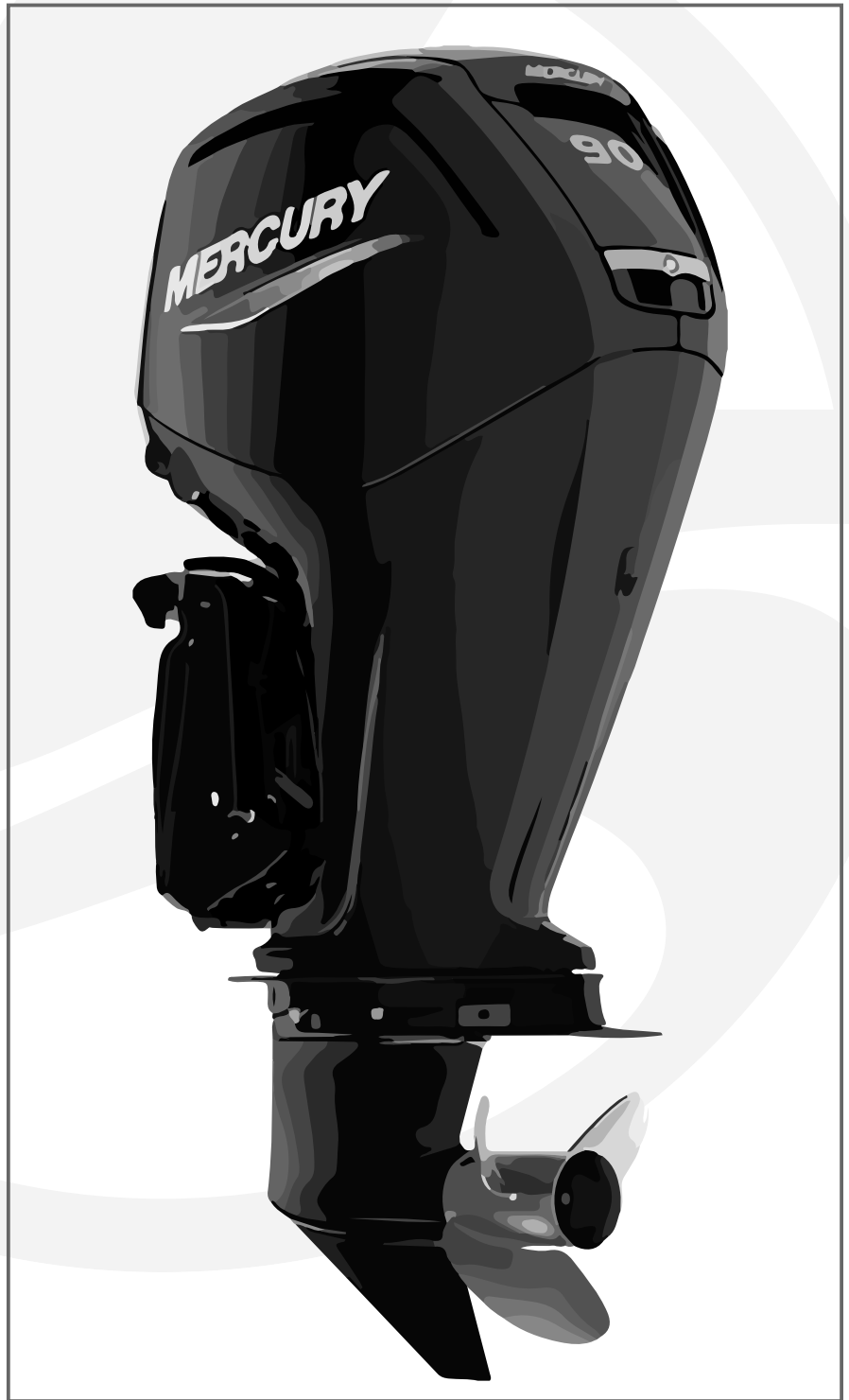
3/4" Impact Socket



#3 Phillips Bit



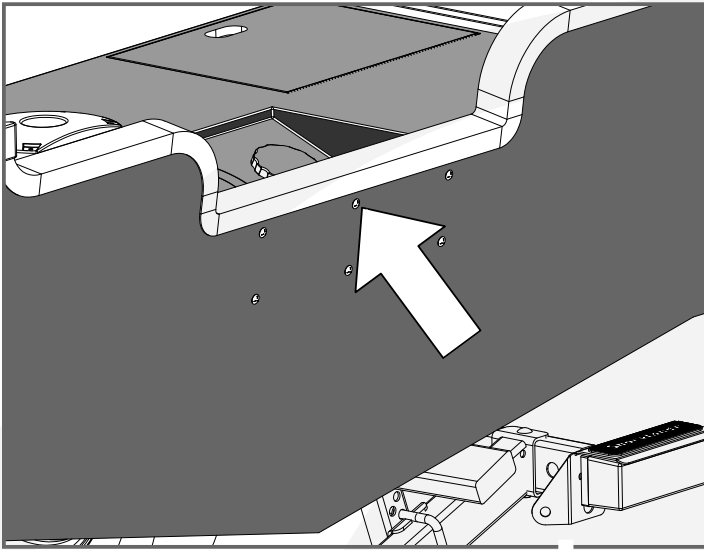
1/2" Drill Bit





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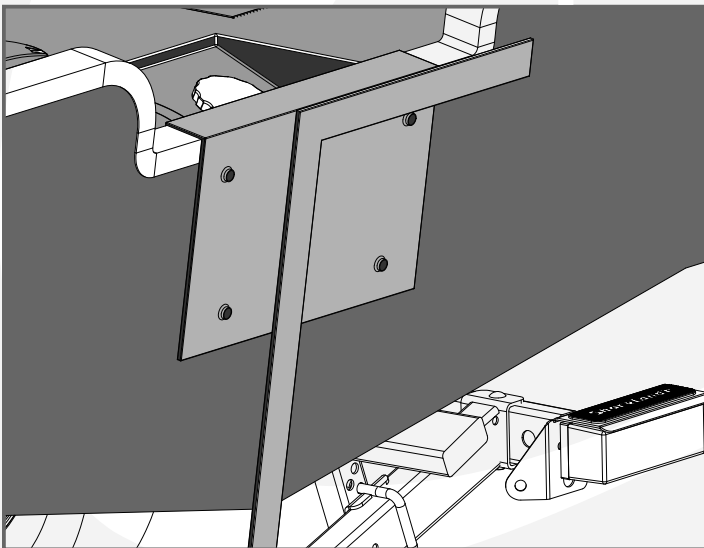


## STEP 1

Remove the center pre-installed bolt located on the Transom to accommodate the Motor Template.

## NOTE

Riveted hulls may require a screw on the transom cap to be removed for properly mounting the template.

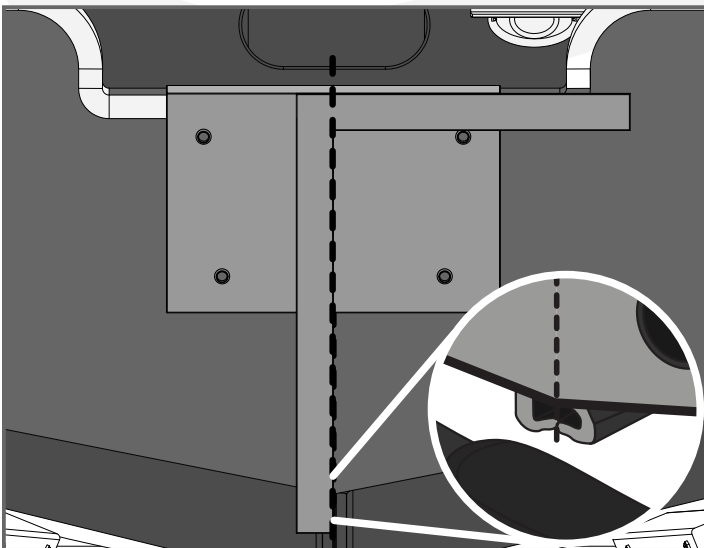


## STEP 2

Mount the Motor Template onto the Transom of the Boat

## NOTE

Ensure Motor Template is sitting flush with the Transom.



## STEP 3

Align the right edge of the template with the center keel dimple and clamp in place.

Confirm template location with Lead Rigger/Shop Foreman.

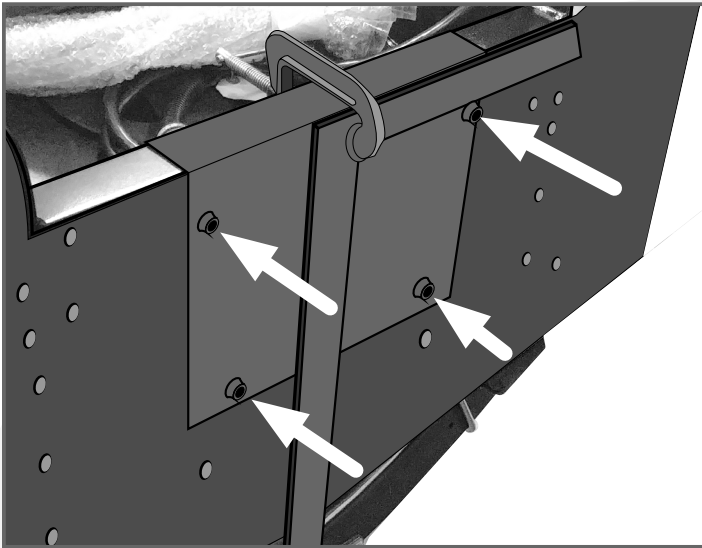
## ATTENTION

Do not drill pilot holes prior to confirming template location with Lead Rigger/Shop Foreman.



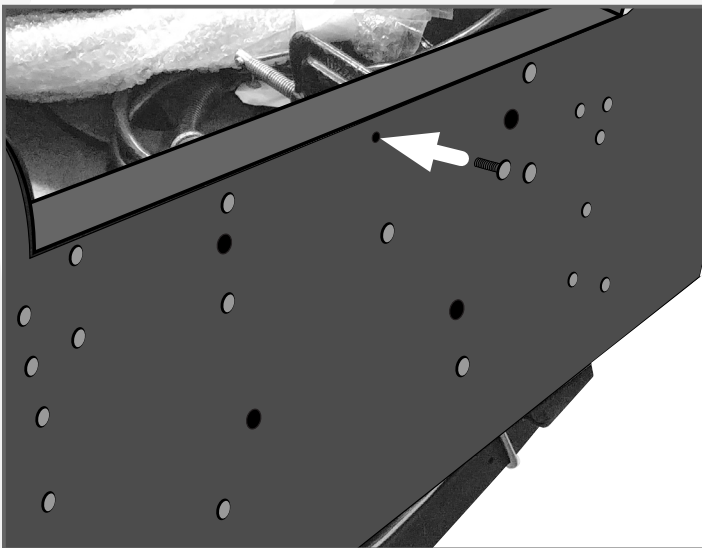
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## STEP 4

Using the 1/2" drill bit, drill through the Transom into each hole of the Motor Template.



## STEP 5

Remove the Motor Template from the Transom and re-install the bolt from Step 1.



## STEP 6

Review Motor Crate to locate any damage or potential issues with the Motor. Uncrate Motor and review again for any damages.

## ATTENTION

If there is damage to the Motor or Crate, review with Lead Rigger/Shop Foreman.



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## STEP 7

Review the Legend Motor Guide to determine the mounting hole location of the Motor onto the Transom.

## STEP 8

Refer to the Mercury Marine Installation manual included with the Motor for installing the motor.

Confirm with the Mercury Marine Installation manual the correct lifting device required prior to lifting the motor.



QR Code directs to Mercury Owners manuals. Continue to Americas - United States site for reference documents when prompted.

## ATTENTION

Motors greater than 175HP require a 3/8" gas line for installation. Motors less than 175HP require a 5/16" gas line for installation.

LEGEND		Model		Place		Mounting Hole		Transom		Motor		Mounting Hole		Transom		Motor	
Model	Place	Mounting Hole	Transom	Motor	Mounting Hole	Transom	Motor	Mounting Hole	Transom	Motor	Mounting Hole	Transom	Motor	Mounting Hole	Transom	Motor	
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