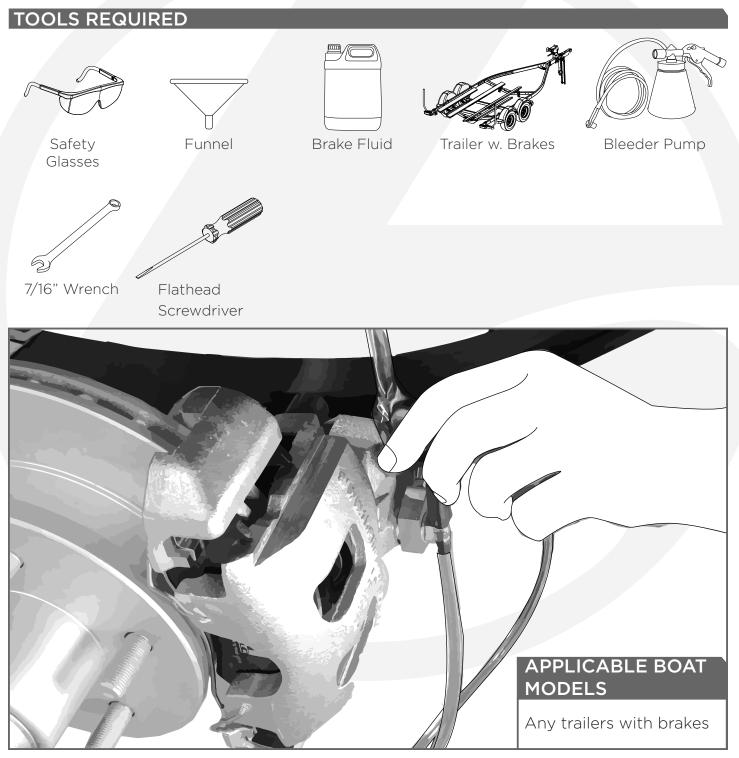


Riggers should read through the Brake and Bleeding guide in it's entirety to ensure proper technique and application.



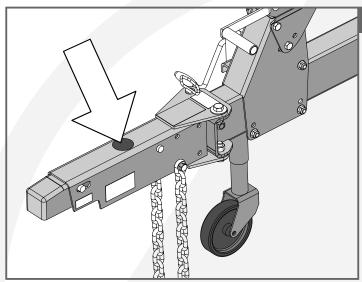


BRAKE & BLEEDING GUIDE

Brake Installation & Bleeding Guide WB.B&BGT.01

PREPARATION

Organize all of the tools and hardware required for bleeding trailer brakes.



STEP 1

At the front of the trailer tongue, locate the plastic cap on the top of the tongue.

STEP 2

Twist and remove the plastic cap, showing the rubber reservoir cap beneath it. Remove the reservoir cap.



STEP 3

Insert the funnel into the reservoir opening and begin pouring brake fluid into the funnel.

ATTENTION

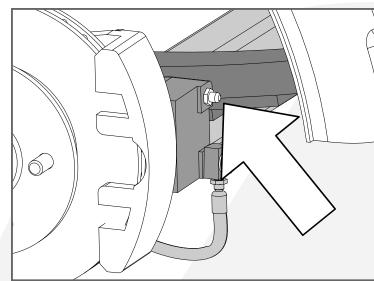
The brake fluid does not immediately drain, do not overfill the funnel.

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STEP 4

Locate the brake caliper farthest from the reservoir on the rear axle and locate the bleed nipple.

ATTENTION

Ensure the last brake caliper is selected in the system. If required, confirm with the lead rigger/shop foreman.



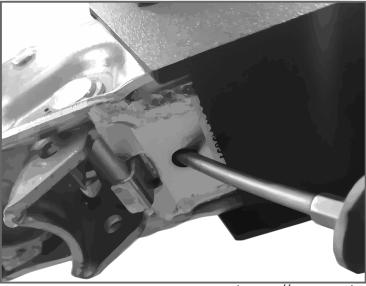
STEP 5

Loosen the bleed nipple with a wrench and attach the brake bleeding tool by inserting the clear tubing over the nipple.

Turn on the Brake Bleeding tool.

NOTE

Do not completely unscrew the bleed nipple.



STEP 6

Located beneath the tongue coupler is a hole to pump the brakes.

Insert a screw driver into this hole and rocking the screw driver forward and backwards, pump the brake fluid into the trailer brake lines.

ATTENTION

Monitor how much brake fluid is in the funnel reservoir and top-up as required. Do not allow the reservoir to run dry.

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STEP 7

When brake fluid flows out the rear nipple with no air bubbles in the clear tubing, close the bleeding nipple and disconnect the brake bleeding tool.

ATTENTION

Do not continue pumping the brakes once the bleeding nipple is closed.

STEP 8

Repeat steps 5-7 for each caliper until each caliper has been bled.

NOTE

Bleed the calipers in order to ensure all air is removed from the brake lines.



STEP 9

Once all calipers have been bled and the brake lines have no air, pump additional brake fluid into the reservoir.

Reinstall the rubber cap and cover cap.

ATTENTION

If any brake fluid has spilled, clean up any mess to prevent any accidents.

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